



## CWB & TSSA Testing Guidelines

1. Your instructor will notify you when you will be testing. Welding tests for C.W.B., TSSA and In-House, are held throughout training at our facility. However, certificates will be issued at the **Exit Interview** which you will need to schedule the last week of your training. See your signed contract for end date and the front office to schedule appointment. The second condition to receiving certificates is that your account must be **Paid in Full**.
2. The **test dates** for the C.W.B. (Canadian Welding Bureau) for plate welding tests are booked randomly throughout the year at different intervals by the C.W.B. inspector's schedule and that of Can-Weld.
3. Results of your welding tests are only given to you directly. The exception will be if you have tested through a company/union. The results will then be sent to them. Can-Weld will not leave messages or give your test results to anyone else but you! Please do not ask us to.
4. When C.W.B results are received and you have failed a test position for flat or vertical you must **retest within 3 months** or you will lose the horizontal or overhead position that you may have passed. See the Canadian Standards, W47.1-03, paragraph 9.12.4 for details.

C.W.B. Test Records state 3 conditions as follows:

- a) This qualification is based on the test assemblies that were successfully passed during this test session and prior test sessions and Tables 4, 7, or 19, as applicable, from **CSA Standard W47.1-03**.
  - b) If the above named person commences employment with a company certified to CSA Standard W47.1 C.W.B. shall, upon request from the company, issue a valid identification Transfer Card based upon the tests performed. Such qualification will remain valid until the expiration date.
  - c) Although the qualification tests are intended to demonstrate the welder's skill they are not a guarantee of competency to produce satisfactory welds and weldments. It is the responsibility of the welder's employer to verify the welder's continuing competency. C.W.B. assumes no responsibility for the welder's skills or competency based on the completion of the qualification tests.
5. Because Can-Weld has continual enrolment, we will do everything possible to ensure you will have completed all tests outlined in your program (see your admission information) before your end date. However; we cannot guarantee this due to the C.W.B. Inspector's schedule. If this is the case, you may have to book a C.W.B. test after your end date and extra training sessions will be considered just prior to the testing date. Please meet with our front office scheduler to arrange.
  6. The test dates for the T.S.S.A. (Technical Standards Safety Authority) for pipe welding tests are held in the last month of your program in order to provide valid T.S.S.A. certification for any prospective company that you may contract with for employment.
  7. If you have Basic: Welding Theory and/or Blueprint Reading in your program know that this module will be held at any time while you are here (you will be notified prior to the start date). It is all classroom time and is held during the morning and afternoon session for approximately 2 hours each day, for a 2 week period. You will be responsible to attend the session you are currently enrolled in (i.e., mornings or afternoons). Classroom tests are held immediately after each module. You will still be required to attend the full session each day.